

FOUNDRY DIVISION

Description : **FETTLING OPERATION OF CASTINGS IN STEEL, CAST IRON AND NON-FERROUS**

Tender Document No. : **FYM / CONT / 2009-2010 / 06**

Quantity : **2900 MT**

1. SCOPE OF WORKS CONTRACT

- a) Knockout & Decorating
- b) Riser / Runner / Ingate and Fin cutting
- c) Shot blasting
- d) Arm Grinding
- e) Chipping
- f) Grinding
- g) Finishing.
- h) Welding
- i) Rework of castings
- j) Non Destructive testing
- k) Transporting of materials required for Fetting operation by hand trolley from store and yard.
- l) Primer coating of castings.